

Work Order ID 141108

141108

January 26, 2016 3:47:24 PM

Page 1

Item ID: D3284-009 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bearing 7 7 JAN 27 2016
 Start Date: 1/26/2016 Start Qty: 3.00 ~~*3*~~ DAS 13
 Required Date: 2/4/2016 Req'd Qty: 3.00 ~~*3*~~ 9-89 Cust Item ID:
 Reference: Customer:

Approvals: Process Plan: SK 20160125 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3284	B

100 PURCHASING 0.00 ***100*** 7 JAN 27 2016 DAS 13 9-89
 Purchasing Memo 0.00
 Purchasing Issue P/O: 31158 to Eagle Copters
 Order P/N: 47-140-252-5
 Certificate of Conformity is required

110 Receive & Inspect for Damage & Mat'l Certs 0.00 ***110*** 7x SP16-02-01-
 Packaging Memo 0.00
 Packaging Ensure certificate of conformity is attached

120 QC5- Inspect part completeness to step on W/O 0.00 ***120*** (7) DAS 38
 QC Memo 0.00 FEB 01 2016
 Quality Control

Work Order ID 141108

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141108

Page 2

Item ID: D3284-009 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Bearing
Start Date: 1/26/2016 Start Qty: 3.00 ***3*** Cust Item ID:
Required Date: 2/4/2016 Req'd Qty: 3.00 ***3*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <i>ST030</i>	0.00							
130									
Packaging	Memo	0.00				7	SMBS		
Packaging							16/2/17		
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.01				MCS		FEB 02 2016	
Quality Control							MCS	FEB 02 2016	

Signature 20160201

Picklist Print

January 26, 2016 3:47:29 PM

Page 1

Work Order ID: 141108

141108

Parent Item: D3284-009

D3284-009

Parent Item Name: Bearing

Start Date: 1/26/2016

Required Date: 2/4/2016

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A04.05.13New IssueKJ/DS
PER DWG REV.B DD VERF:EC

IPP REV:B 11.02.25 AS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
047-140-252-005		Purchased	No			110	Each	0.0000	1	3			

047-140-252-005

Rod Bearing End

7x SP/6-02-01.

SPECIFICATION CONTROL DRAWING

20160126

SH 14/108

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708



NOTE:

FOR FUTURE PROCUREMENT, THE PURCHASE ORDER MUST SPECIFY THAT THE MATERIAL USED TO MANUFACTURE THE D3284-001/-003/-005/-007 PARTS MUST COMPLY WITH THE FOLLOWING SPECIFICATIONS:

AISI 4130 ROUND BAR PER AMS 6348/MIL-S-6758 WITH
 MIN Ft_u = 90 Ksi
 MIN Ft_y = 70 Ksi

EACH INDIVIDUAL ITEM TESTED BEFORE USE OR PROVEN TO EQUAL OR EXCEED THE ABOVE.

RELEASED

2010-03-25

B	ADD NOTE	RF	09.07.14
A	NEW ISSUE	KJ	04.05.06
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. REV. B	
MFG. APPR.		D3284 SHEET 1 OF 1	
APPROVED		TITLE SCALE	
DE APPR.		ADJUSTABLE ENGINE MOUNT NTS	
DATE	09.07.14	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO31158**

Purchase Order Date 1/27/2016 1:07:56 PM

PO Print Date 1/27/2016

Page Number 1 of 2

Order From : VU-EAG002

EAGLE COPTERS MAINTENANCE LTD.
823 MCTAVISH ROAD N E
CALGARY, AB T2E 7G9
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

JAN 27 2016

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	403-250-7370	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	USD
Ship Via:	FedEx Overnight collect	FOB	Destination-Collect
Ship Acct:			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	047-140-252-005 AS PER DWG D3284 REV. B B141108	Rod Bearing End	2/2/2016 Yes 2/2/2016		7.00 Each	\$120.00	\$840.00
Line Total:							\$840.00
3	047-140-252-005 AS PER DWG D3693 REV. C B141289	Rod Bearing End	2/2/2016 Yes 2/2/2016		8.00 Each	\$120.00	\$960.00
Line Total:							\$960.00

Note:

1/27/2016

Packing Slip

Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Telephone: (403) 250-7370

January 28, 2016

Fax: (403) 250-7110

Shipment number: SH#16-000224

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Via: FEDEX

Phone: (613)632-5200

Waybill: 775526703834

Item	Part / Tool Number	Part / Tool Description	Current Location	Qty	UOM	Serial Number	Lot Number/Tool ID
1	047-140-252-005	BEARING	Shipping Area	6	EA		LT-16-000101
Type of sale: Outright							

Customer PO number: PO31135

Sales Order Number: SO16-00116.001

2	047-140-252-005	BEARING	Shipping Area	1	EA		LT-16-001218
Type of sale: Outright							

Customer PO number: PO31135

Sales Order Number: SO16-00116.002

SO16-02-01

Parts Waiting To Ship

Item	Part Number	Part Description	Qty Sold	Waiting to Ship
1	047-140-252-005	BEARING	6	0

*** End of Document ***

>> denotes that the Packing Slip line item has already been printed.

1. Approving Civil Aviation Authority/Country FAA/United States		AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: 8096204270-6	
4. Organization Name and Address:  Bell Helicopter A Textron Company		Bell Helicopter Textron Inc. Logistics Center 3200 High River Road Suite 100 FORT WORTH TX 76155			FAA Production Certificate PC-100SW 	
5. Work Order/Contract/Invoice Number: 0000175172						
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
1	BEARING	047-140-252-005	4	N/A	NEW	
12. Remarks: Export airworthiness approval - this article meets the special requirements of Canada						
13a. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 12.			14a. ☐ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 12. Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
13b. Authorized Signature: 		13c. Approval/Authorization No: ODA-710621-SW		14b. Authorized Signature:		14c. Approval/Certificate No:
13d. Name (Typed or Printed): Terry Baker		13e. Date (dd/mm/yyyy): 01/DEC/2015		14d. Name (Typed or Printed):		14e. Date (dd/mm/yyyy):
User/Installer Responsibilities						
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						

1. Approving Civil Aviation Authority/Country FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: 8096204270-6	
4. Organization Name and Address:  A Textron Company		Bell Helicopter Textron Inc. Logistics Center 3200 High River Road Suite 100 FORT WORTH TX 76155		FAA Production Certificate PC-100SW		5. Work Order/Contract/Invoice Number: 0000175172
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
1	BEARING	047-140-252-005	4	N/A	NEW	
12. Remarks: Export airworthiness approval - this article meets the special requirements of Canada						
13a. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 12.			14a. ☐ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 12. Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
13b. Authorized Signature: 		13c. Approval/Authorization No: ODA-710621-SW		14b. Authorized Signature:		14c. Approval/Certificate No:
13d. Name (Typed or Printed): Terry Baker		13e. Date(dd/mmm/yyyy): 01/DEC/2015		14d. Name(Typed or Printed):		14e. Date (dd/mmm/yyyy):
User/Installer Responsibilities						
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						

1. Approving Civil Aviation Authority/Country FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: 80963325160-18	
4. Organization Name and Address:  Bell Helicopter A Textron Company		Bell Helicopter Textron Inc. Logistics Center 3200 High River Road Suite 100 FORT WORTH TX 76155		FAA Production Certificate PC-100SW		5. Work Order/Contract/Invoice Number: 0000178180
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
1	BEARING	047-140-252-005	10	N/A	NEW	
12. Remarks: Export airworthiness approval - this article meets the special requirements of Canada						
13a. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 12.			14a. ☐ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 12. Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
13b. Authorized Signature: 		13c. Approval/Authorization No: ODA-710621-SW		14b. Authorized Signature:		14c. Approval/Certificate No:
13d. Name (Typed or Printed): Terry Baker		13e. Date(dd/mmm/yyyy): 01/DEC/2015		14d. Name (Typed or Printed):		14e. Date (dd/mmm/yyyy):
User/Installer Responsibilities						
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4. Organization Name and Address:  Bell Helicopter A Textron Company		Bell Helicopter Textron Inc. Logistics Center 3200 High River Road Suite 100 FORT WORTH TX 76155			FAA Production Certificate PC-100SW 	
5. Work Order/Contract/Invoice Number: 0000175172						
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
1	BEARING	047-140-252-005	4	N/A	NEW	
12. Remarks: Export airworthiness approval - this article meets the special requirements of Canada						
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13d. Name (Typed or Printed): Terry Baker		13e. Date (dd/mm/yyyy): 01/DEC/2015		14d. Name (Typed or Printed):		14e. Date (dd/mm/yyyy):
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4. Organization Name and Address:  A Textron Company		Bell Helicopter Textron Inc. Logistics Center 3200 High River Road Suite 100 FORT WORTH TX 76155		FAA Production Certificate PC-100SW		5. Work Order/Contract/Invoice Number: 0000178180
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
1	BEARING	047-140-252-005	10	N/A	NEW	
12. Remarks: Export airworthiness approval - this article meets the special requirements of Canada						
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1. Approving Civil Aviation Authority/Country FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: 80987003200-21	
4. Organization Name and Address:  Bell Helicopter A Textron Company		Bell Helicopter Textron Inc. Logistics Center 3200 High River Road Suite 100 FORT WORTH TX 76155		FAA Production Certificate PC-100SW		5. Work Order/Contract/Invoice Number: 0000182044
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
1	BEARING	047-140-252-005	6	N/A	NEW	
12. Remarks: Export airworthiness approval - this article meets the special requirements of Canada						
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13b. Authorized Signature: 		13c. Approval/Authorization No: ODA-710621-SW		14b. Authorized Signature:		14c. Approval/Certificate No:
13d. Name (Typed or Printed): Ricky Newton		13e. Date(dd/mmm/yyyy): 07/JAN/2016		14d. Name (Typed or Printed):		14e. Date (dd/mmm/yyyy):
User/Installer Responsibilities						
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						

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4. Organization Name and Address: Bell Helicopter A Textron Company		Bell Helicopter Textron Inc. Logistics Center 3200 High River Road Suite 100 FORT WORTH TX 76155		FAA Production Certificate PC-100SW		5. Work Order/Contract/Invoice Number: 0000175172
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
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Eagle Copters Maintenance Ltd

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

Lot No: LT-16-000101



Bin No: 521

RECEIVED: 01/05/2016

Part No: 047-140-252-005

Description: BEARING

SERIAL #:

Condition: New

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

Model No: 204/205A1/212/214

	Cycles	Hours
Total Time:	_____	0.00
TSO:	_____	_____
Time Remaining:	_____	_____

Details of work performed/reason for removal

Receiving Inspection

Additional work to be performed upon installation

January 05, 2016

LIC No./Stamp

Inspector

**Eagle Copters Maintenance Ltd**

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

Lot No: LT-16-000101



Bin No: 521

RECEIVED: 01/05/2016

Part No: 047-140-252-005

Description: BEARING

SERIAL #:

Condition: New

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

Model No: 204/205A1/212/214

	Cycles	Hours
Total Time:	_____	0.00
TSO:	_____	_____
Time Remaining:	_____	_____

Details of work performed/reason for removal

Receiving Inspection

Additional work to be performed upon installation

January 05, 2016

LIC No./Stamp

Inspector

**Eagle Copters Maintenance Ltd**

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

Lot No: LT-16-000101



Bin No: 521

RECEIVED: 01/05/2016

Part No: 047-140-252-005

Description: BEARING

SERIAL #:

Condition: New

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

Model No: 204/205A1/212/214

	Cycles	Hours
Total Time:	_____	0.00
TSO:	_____	_____
Time Remaining:	_____	_____

Details of work performed/reason for removal

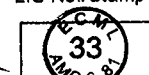
Receiving Inspection

Additional work to be performed upon installation

January 05, 2016

LIC No./Stamp

Inspector



Eagle Copters Maintenance Ltd
823 McTavish Road, NE Calgary, Alberta T2E 7G9
TCCA AMO Approval No. 6-81

Lot #: LT-16-001218



Sold To: SO16-00116.002
Sold Date: 28/01/2016 9:07:40PM

PART #: 047-140-252-005

Description: BEARING

Serial No:

Condition: New

Qty Sold: 1.00

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

	Cycles	Hours
Total Time:		0.00

TSO:

Time Remaining:

Details of work performed/reason for removal

Receiving Inspection

Additional work to be performed upon installation

January 28, 2016

Inspector

Lic. No./Stamp



Eagle Copters Maintenance Ltd
823 McTavish Road, NE Calgary, Alberta T2E 7G9
TCCA AMO Approval No. 6-81

Lot No: LT-16-000101



Bin No: 521

RECEIVED: 01/05/2016

Part No: 047-140-252-005

Description: BEARING

SERIAL #:

Condition: New

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

Model No: 204/205A1/212/214

	Cycles	Hours
Total Time:		0.00

TSO:

Time Remaining:

Details of work performed/reason for removal

Receiving Inspection

Additional work to be performed upon installation

January 05, 2016

Inspector

LIC No./Stamp



Eagle Copters Maintenance Ltd
823 McTavish Road, NE Calgary, Alberta T2E 7G9
TCCA AMO Approval No. 6-81

Lot No: LT-16-000101



Bin No: 521

RECEIVED: 01/05/2016

Part No: 047-140-252-005

Description: BEARING

SERIAL #:

Condition: New

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

Model No: 204/205A1/212/214

	Cycles	Hours
Total Time:		0.00

TSO:

Time Remaining:

Details of work performed/reason for removal

Receiving Inspection

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January 05, 2016

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	<u>Cycles</u>	<u>Hours</u>
Total Time:	_____	0.00
TSO:	_____	_____
Time Remaining :	_____	_____

Details of work performed/reason for removal

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